

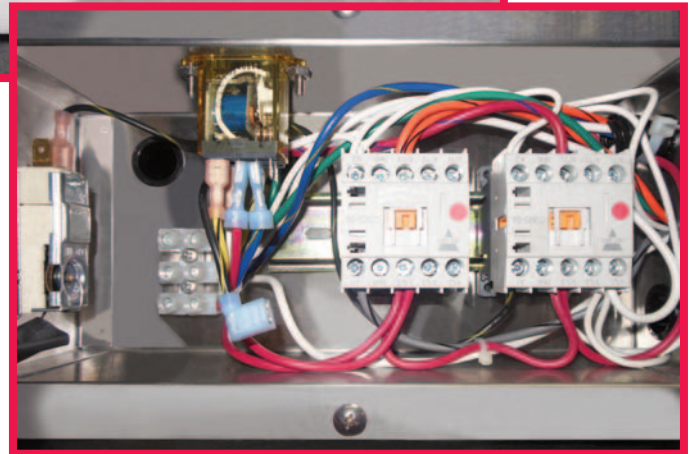
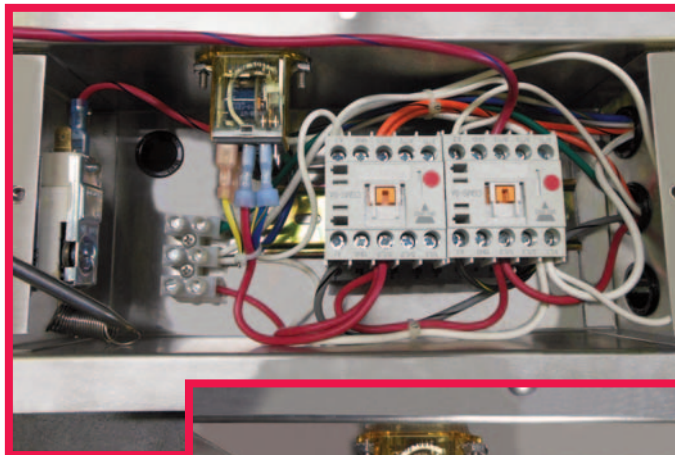
SERVICE BULLETIN

Effective Date: MAY 2016
Log Number: CMA-PI-470
Subject: HEATER MODIFIED CONNECTION
Model Affected: GL-X

GL-X Heater Modified Connection

The Heater Contactor was directly connected to the Power Block and received power all the time. CMA's modified version will prevent the heater from operating if the operator accidentally does not turn off for the night, causing the water to evaporate out, and ultimately exposing the Heating Element to Air, and possibly "Dry-Firing". Once reconnected, the Heating Element operates properly and is completely safe. Field conversion instructions are included, showing our customers how to rewire the Heater Contactor by connecting the Heater Thermostat to the Coil, rather than to the Heating Element.

PREVIOUS HEATER CONTACTOR CONNECTION



MODIFIED HEATER CONTACTOR CONNECTION



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