



# CMA PRODUCT IMPROVEMENT

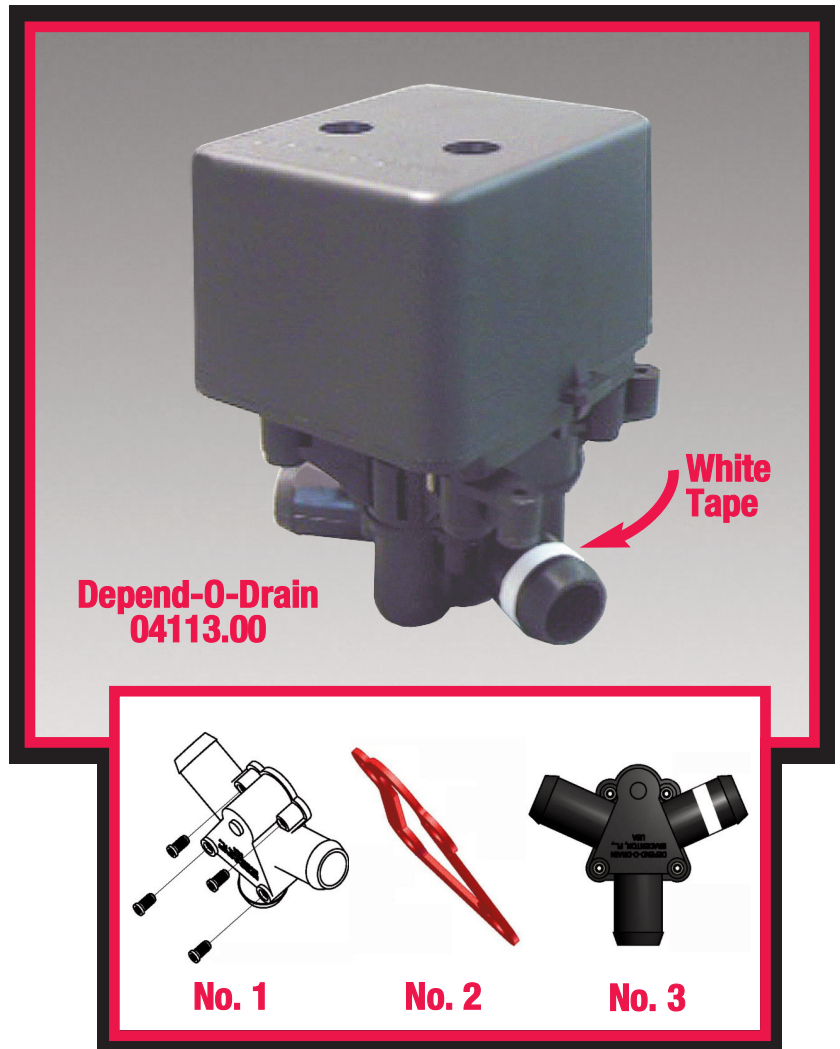
**Effective Date:** SEPTEMBER 10, 2014  
**Log Number:** CMA-PI-456  
**Subject:** DEPEND-O-DRAIN #04113.00  
**Models Affected:** 180UC, L-1X, L-1X16, GL-X, 181GW

## New and Improved Depend-O-Drain

CMA has partnered with an outside engineering firm to run intensive testing and design evaluation of the Depend-O-Drain (DOD) branded Drain Valve. The recommendations from our outside engineering consultant were well-received by DOD, and have been recently incorporated into their DOD valve.

These improvements are as follows:

1. The valve body tooling has been re-engineered to include metal inserts (see attached). The inserts allow for body screws to be torqued tighter, to compress the Valve Body Seal to prevent leaks.
2. The valve body seal has changed from a 40-shore to a 60-shore durometer (more firm). This prevents the shape of seal from distorting when screws are tightened.
3. The new and improved Drain Valve is identified with "White" tape on the Drain Port.



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