



# CHANGE NOTICE

Effective Date: JANUARY 1, 2011  
Log Number: CN-1-425  
Subject: DRAIN VALVE, PN 04113.00  
Model Affected: L-1X, L-1X16, 180UC

## DRAIN VALVE PN 04113.00

The 3-way drain valve, PN 04113.00, has had a couple of small but important engineering improvements. The body of the valve has been changed to incorporate a spring retention feature. When servicing the flipper valve seal, the spring is held in loaded position while reassembling the valve. The old system required one hand to hold the loaded spring while trying to assemble the valve port to the motor assembly. The valve assembly has a "split body feature" that simplifies the servicing of the hinge seal.



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